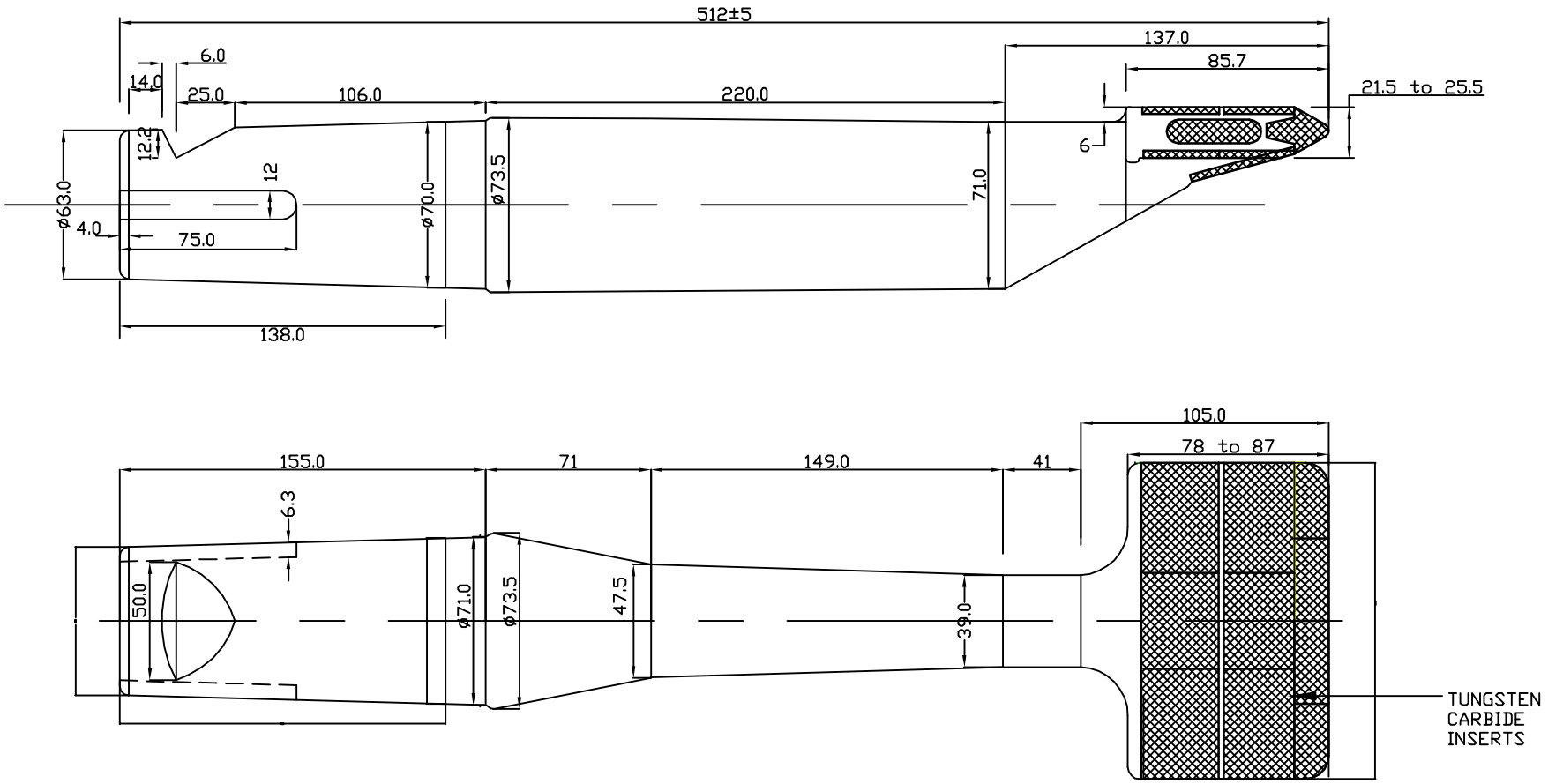

6. THIS DRAWING IS FOR GENERAL GUIDANCE PURPOSE. MINOR DEVIATIONS IN SHAPE/SIZE IS ACCEPTABLE SUBJECT TO ITS FITMENT IN THE MACHINE AND PERFORMANCE IN THE FIELD AS MENTIONED IN THE SPECIFICATION.
5. LENGTH OF TOOL, WIDTH & HEIGHT OF SPADE SHOULD BE WITHIN THE RANGE GIVEN.
4. THICKNESS OF CARBIDE CHIPS SHALL NOT BE LESS THAN 3 mm.
3. MATERIAL COMPOSITION AND OTHER DETAILS OF SPECIFICATION NO TM/HM/6/320-REV-2 SHALL BE FOLLOWED.
2. ROUNDING OFF TO BE DONE TO 3 mm RADII WHEREVER NOT SPECIFIED.
1. ALL DIMENSIONS ARE IN MILLIMETRES.

R. D. S. O.

TUNGSTEN CARBIDE TAMPING TOOL FOR UNIMATE-4S

CANCLD./SUPSED.

REVED.

DRG. No. RDSO/TM/01B/16

NOTES	TM/HM/6/320-REV-2 SPECIFICATIONS	SCALE	ALT.	DESCRIPTION	AUTHY